



Approved Suppliers: Butt Weld and Socket Weld Fittings

Please Note:

If BW/SW fitting is also a Forging (EB-2678) or a 70/30 CuNi casting, Seller shall ensure the Forging house and CuNi foundry are also on the approved lists for Submarine Forging Suppliers and Foundries to Produce 70/30 CuNi Castings.

Seller shall flow down the substance of this provision to all of its suppliers for the procurement of materials contained within this Pervasive Commodity provision in each sub-tier purchase order.

Manufacturers, Distributors, Primes, & etc. must submit a VIR for approval to use a manufacturer who is not on the Pervasive List. Mechanical (post heat-treat final conditions) and chemical test reports are to be submitted with the VIR for NNS Engineering approval.

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Fitting Requirements

The Seller shall procure Butt Weld and Socket Weld pipe fittings from the supplier sources listed on the approved supplier list. Approval is provided for the supplier source, supplier number and location identified as listed. If a location is not listed, that location is not approved. Butt Weld and Socket Weld Pipe Fittings provided by an approved Distributor must be manufactured by one of the approved manufacturers for Butt Weld and Socket Weld Pipe Fittings. The Distributor is responsible for ensuring that delivered items are in full compliance with the terms and requirements of the Purchase Order. This includes reasonable and sufficient oversight over the sub-tier manufacturing base.

Fittings include, but are not limited to, belled-end fittings, parts of standard dimensions used in the assembly of a piping system, such as couplings, elbows, tees, crosses, caps, unions, and reducers.

This applies to all Material Control Levels identified in the NNS Purchase Order through the 'Material Group' designation except for "CM-FAC". These Material Control Levels are MC-I, CM-I, CM-III, CM-A, CM (-), and STD.



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Approved BW/SW Fitting Suppliers						
Supplier #	Cage	Supplier	Location	Telephone	CM-I / MC-I	CM-III / CM-A / STD / CM(-)
127412 01215B	5M429	Alaskan Copper Works	Seattle, WA 98134	(206) 623-5800	X	X
08507A 128456	0JC12	BEC Machine Products, Inc.	Harleysville, PA 19438	(215) 256-3100		X
10367A 17255A	328G1	Bonney Forge Corporation	Mount Union, PA 17066	(800) 345-7546	X	X
127511	99565	Admiral Valve LLC dba CPV Manufacturing	Philidelphia , PA 19104	(215) 386-6508	X	X
19484A	53424	Cunico Corporation	Long Beach, CA 90813	(562) 733-4612	X	X
19853A	53159	Custom Hydraulic & Machine, Inc.	Kent, WA 98031	(253) 854-4666	X	X
27514A	0XC00	Federal Bronze Casting Industries, Inc.	Newark, NJ 07105	(973) 589-7575	X	X
28716B	70KE7	Ezeflow USA, Inc.	New Castle, PA 16101	(724) 658-3711	X	X
33872B	29030	Guill Tool & Engineering Company, Inc.	West Warwick, RI 02893	(401) 828-7600	X	X
82332Z	34889	Hunt Valve Company, Inc.	Salem, OH 44460	(330) 337-9535	X	X
127432	2N865	L.M.Gill Welding & Manufacturing, LLC	Manchester, CT 06042	(860) 647-9931	X	X
60858B	3K374	Pennsylvania Machine Works, Inc.	Aston, PA 19014	(610) 497-3300	X	X
64226A	0JPG9	Premier Copper & Brass	Portsmouth, VA 23704	(757) 967-9959		X
122727	85S33	SEAMLESS Marine Fittings	Jacksonville, FL 32226	(904) 421-9709	X	X
19844A	3GR33	Trident Maritime (Custom Alloy)	High Bridge,NJ 08829	(908) 638-6200	X	X

Seller's use of an approved manufacturer does not relieve the Seller of its responsibility to ensure that all technical, service, and Purchase Order requirements are met.



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Approved BW/SW Fitting Distributors						
Supplier #	Cage	Supplier	Location	Telephone	CM-I / MC-I	CM-III / CM-A / STD / CM(-)
01014A	1KU09	A&J Supply, Inc.	Williamsburg, VA 23188	(757) 220-0233		X
107799	4RKD4	Dante Valve	Norfolk, VA 23504	(757) 605-6108	X	X
25880Z	9D472	C.E. Thurston and Sons, Inc.	Hampton, VA 23661	(757) 827-1440		X
60407D	7K915	Ferguson Enterprises Inc., dba Wolseley Industrial Group	Hampton, VA 23661	(757) 262-5000	X	X
82307Z	6R256	W&O Supply, Inc.	Virginia Beach, VA 23455	(757) 217-2800	X	X

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Table Revision - 05.07.2026 - Changes Boldfaced

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Butt Weld and Socket Weld Pipe Fittings provided by an approved Distributor must be manufactured by one of the approved manufacturers for Butt Weld and Socket Weld Pipe Fittings.

